



## INT 32S - INT 32AS

Horizontal end-milling machine with manual or automatic feed in "AS" version.

The high tool rotation speed improves work quality on coated profile sections and off size.

Performs milling operations off size between  $-45^{\circ}$  and  $+45^{\circ}$ . Cutter unit pneumatic quick change. Scratchproof worktop. Fully protected work area and ample internal visibility.

Forward movement on ball-bearing guides and runners ensures smooth and precise operation over the years. Forward speed adjustment is hydraulic in the "A" version and the piece locking system is without approach stroke.

Horizontal and vertical pneumatic clamps with low-pressure device making the machine particularly safe for the operator. Revolver depth stop with 6 adjustable positions and micro-mist pneumatic tool lubrication (emulsified oil) speed up the work cycle. The integrated mill cutter magazine, the fume extraction connection setting and the shavings drawer make the machine clean and tidy. The manually-controlled soundproofed tunnel (only  $90^{\circ}$  milling) reduces noise levels to about 85 db.

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# Rinaldi



## Technical details

Three-phase power supply	380/400 - 50/60	Volt-Hz
Three-phase motor	1.5	kW
Spindle speed	6000	rpm.
X axis stroke	320	mm
Clamp capacity	200 x 120	mm
Max cutter diameter	180	mm
Milling angle	-45...+45	°
Weight - ("SA" version)	220-230	kg

## Fittings

Service spanner bag  
Operator's and maintenance manual with EC declaration  
Ø 27/32 L=160 mm cutter holders  
Pin for retaining cutters on holders  
Extraction fan connection Ø 70 mm  
Adjustable levelling feet  
Air blowing gun for cleaning

## Accessories

Cutter units to specification