



INT 32 - INT 32A

Horizontal end-milling machine with manual or automatic feed in "A" version. The high tool rotation speed improves work quality on coated profile sections and off size. Performs milling operations, also off size between -45° and $+45^{\circ}$. Cutter unit pneumatic quick change. Scratchproof worktop. Fully protected work area and ample internal visibility. Forward movement on ball-bearing guides and runners ensures smooth and precise operation over the years. Forward speed adjustment is hydraulic in the "A" version and the piece locking system is without approach stroke. Horizontal and vertical pneumatic clamps with low-pressure device making the machine particularly safe for the operator. Revolver depth stop with 6 adjustable positions and micro-mist pneumatic tool lubrication (emulsified oil) speed up the work cycle. The integrated mill cutter magazine and conveyed shaving ejection make the machine tidy and clean.



Technical details

Three-phase power supply	380/400-50/60	Volt-Hz
Three-phase motor power	1.5	kW
Spindle speed	6000	rpm
X axis stroke	320	mm
Clamp capacity	200x120	mm
Max cutter diameter	180	mm
Milling angle	-45...+45	°
Weight - ("A" version)	180-190	kg

Fittings

Service spanner bag
 Operator's and maintenance manual with EC declaration
 Ø 27/32 L=160 mm cutter holders
 Pin for retaining cutters on holders
 Extraction fan connection Ø 70 mm
 Adjustable levelling feet
 Air blowing gun for cleaning

Accessories

Cutter units to specification